Thermal Shock Test FO-QA-49

Issue #1 Date: 17/7/2019

Rev #0

Thermal-Shock Test According to: Shower Trays EN 14527 Bathtubs EN 14516

Model	Sophia Se Cor. Right	Production Date	1-48-19
Dimension	180x80 cm	Weight	57.5 Kg
Reference	6541	Color	White
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Start Date	28/11/2019	End Date	2/12/2019
Visual Examination	Result		Specification
Visual Examination Test A			Specification
1 cycle (90C/12C)	No Deforma	ation ————————————————————————————————————	No Deformation
Thermal Shock	Result		Specification
Test B			No Deformation
1st Cycle (75C/12C)	No Deformation		No Deformation
The survey Obeselv	Result	, , , , , , , , , , , , , , , , , , , ,	Specification
Thermal Shock Test B	Result		Specification
Ist 10 Cycles (75C/12C)	No Deformation		No Deformation
Visual Examination	Result		Specification
Test B 100 Cycles (75C/12C)	No Deform	ation	No Deformation
Water retention test	Result		Specification
After finishing test	No Water Re	tention	No Water retention
Remarks,			

Testing Engineer/

Testing Inspection FO-QA-50 Issue #1 Date #12/8/2018 Rev #0

Test Report Chemical-Stain Resistance Test According to EN 14516

Model	:	Sophia Se Cor. Right
Date	:	26/11//2019
Material	:	Acrylic
Color	:	White
Dimension	:	180x180.cm

Test Conditions:

1- Ambient Temperature Of 23 ± 5 C°

Procedure:

- Select an area to be tested.
- Use each test area only once for each application. Clean the test area thoroughly with hot soapy water, rinse and wipe dry with a clean dry cloth.
- At each of the test areas deposit a drop of the test solution. Cover the drop with a watch glass concave face downwards.

 The drop size shall be such that it is completely covered by the watch glass. Leave for (120 ± 5) min with the test area protected from sunlight.
- Thoroughly rinse the test areas with de-ionised water and visually check for any adverse change in appearance. If any deterioration is noticed, dip the foam disc in de-ionised water and place it on the surface that was tested. Rotate the cleaning device at a speed of 60 min-1. Clean for 30 revolutions.
- Rinse with de-ionised water, dry and visually re-examine the test areas. If any deterioration persists, repeat the cleaning process using the abrasive comprising 12 h-aluminia suspended in water and reexamine.

Agents	Time (min)	Results	Notice
Acetic acid (CH3COOH), 10 % V/V		Pass	
Sodium hydroxide (NaOH), 5 % m/m		Pass	
Ethanol (C2H5OH), 70 % V/V	(120 ± 5)	Pass	
Sodium hypochlorite (NaOCI), 5 % active chlorine (CI2) a		Pass	
Methylene blue, 1 % m/m		Pass	

Tested by/

Alaa Ezzat

Testing Manager/

Eng.Mostafa Khalifa

Testing Inspection FO-QA-53 Issue #1 Date #12/8/2018 Rev #0

Static Load Test for Bathtub (EN 14516)

Model:

Sophia SE Corner right

Code:

6541

Date:

Prod.Date:

1 48 19 27/11/2019 Size:

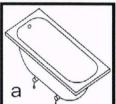
180*80 cm

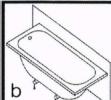
Color:

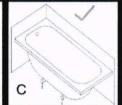
White 57.5 kg

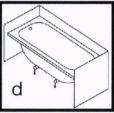
Weight: Client:

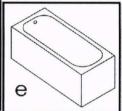
Balneo













Position 1	for 10 min		
Visual inspection	No Deformation		
Load in Bottom Position 1			

Visually there shall be no cracks or deformations

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Position 2	for 10 min	
Visual inspection	No Deformation	
Load in Bottom Position 2		

Visually there shall be no cracks or deformations

Note: The load weight at position one equal the water capacity weight + Human weight

The load weight at position two equal the water capacity weight only

OK

Not OK (CAR:)

Testing Manager/

Eng.Mostafa Khalifa

FO-QA-86

Issue #1, Date: 19/1/2019

Rev #0

Cleanability Tests

for Bathtubs

According to (EN 14516)

Model	Sophia SE CR	Color	White
Size	180x80 cm	Weight	57.5 kg
Code	6541	Production Date	1 48 19
Date	27/11/2019	Client :	Balneo

	Result	Specification
Appearance of surface	Pass	the surfaces intended to come into contact with water shall be visibly smooth, non-absorbent and free from inaccessible corners that would impair the cleanability

	Result	Specification
Water Drainage	Pass	All water shall empty from the bathtub unless prevented by surface
		tension

Remarks	
	Signature :
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